

Work Order ID 53065

October 22, 2009 2:24:46 PM



Page 1

Item ID: D130-780-043

Accept



Setup Start



Revision ID: B

Stop



Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *RL*Date: *10-22* Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D130-780	B								

100 _____ 0.00



DOCUMENT CONTROL

DC _____ 0.00

Document Control _____ Photocopy bluefile and type labels per PPP D130-780-043 CHG 001

N/A *JF* _____

110 _____ 0.00



Pick Kit

Packaging _____ 0.00

Packaging _____ 0.00

BT *10-07-19* _____

120 _____ 0.00



Small Fab

Small Fab _____ 0.00

Small Fab _____ 0.00

ASSEMBLE PER DWG

BT *10-07-19* _____

Work Order ID 53065

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Item ID: D130-780-043

Accept



Setup

Start



Revision ID: B

Item Name: Spacepod Door Assembly, LH

Stop



Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC5- Inspect part completeness to step on W/O

0.00

S 10/05/25

OK



QC

Memo

0.00

140

Pick Kit

0.00

10-5-27



Packaging

Memo

0.00

150

QC4- 100% Inspect kits for completeness

0.00

S 10/05/28

OK



QC

Memo

0.00

Quality Control

Work Order ID 53065

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Item ID: D130-780-043

Accept



Setup Start



Revision ID: B

Stop



Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Packaging

Memo

0.00

10-5-31

Packaging

Identify and pack for shipping as per PPP D130-780-043

Location: _____

PPP Rev: _____

170



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Picklist Print

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Page 1

Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3186-3RevE



Manufactured

No

Each 1.0000 1.0000

3 53083



ST 10-05-18

Spacepod Door, LH

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

CA

1

52522

1

D2464-1250RevB



Manufactured

No

3 618173

Each 0.0000 1.0000



ST 10-05-25

Neoprene Seal

D3837-3RevB



Manufactured

No

Each 8.0000 1.0000



ST 10-05-19

Decal

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

8

46232

8

x1

Picklist Print

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Page 2

Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2586RevD Manufactured No Each 107.0000 2.0000



BS55314



ZFT 10-05-19

Door Latch

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST	107	
23082	0	
45554	1	
47183	6	
50213	100	

D2585RevB Manufactured No



BS55313



ZFT 10-05-19

Mounting Channel

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST	4	
45888	4	

Main Warehouse

ST37	43	
50544	4	
51526	39	

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Item ID	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	---------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2621RevB Manufactured No Each 68.0000 2.0000



BT 08-05-17

Latch Plate, 350 Spacepod

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

68

46842

68

MS27039-1-15 Purchased No

Each 180.0000 2.0000

W114056

X2

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

180

106903

3

108169

4

109321

4

111916

69

112794

100

NAS1149D0363J Purchased No

Each 2.0000 2.0000

W114292

BT

10-09-19

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

112314

2

Picklist Print

Page 4

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3



Purchased

No

Each 3,430.000 2.0000

m 113644



BT 10-05-19

Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	3430	
110844	32	
111274	35	
111668	863	
112314	2000	
112385	500	

D2857-1RevB



Manufactured

No

Each 18.0000 1.0000

BS 9019



BT 10-05-19

Hinge Bracket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	18	
41166	7	
45788	5	
50235	6	

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2857-2RevB



Manufactured

No

Each

14.0000

1.0000

B 55020



ZT 10-05-19

Hinge Bracket

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

14

45797

14

D2228RevB



Manufactured

No

Each

80.0000

4.0000

ZT 10-05-19

Bracket Plate

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

80

30679

37

48228

43

AN526C832R10



Purchased

No

Each

105.0000

10.0000

ZT 10-05-19

Screw

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

105

104603

105

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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NAS1149DN832J		Purchased	No		M14740+6		Each	90.0000	12.0000			
---------------	--	-----------	----	--	----------	--	------	---------	---------	--	--	--

Washer

NAS1149DN832J

Warehouse

Location

Main Warehouse

ST 90

112557 1

112608 89

Each 407.0000 12.0000

M147370+12

MS21042L08

Purchased

No

Warehouse

Location

Main Warehouse

ST 407

110002 24

111889 51

112243 47

112492 85

112612 100

112794 100

Nut



Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3557-1RevA



Manufactured

No

Each 23.0000 1.0000

BT 10-05-09

Bracket

Warehouse

Location

Main Warehouse

ST	23
32647	1
46887	7
<u>50283</u>	15

X1

D3554-7RevA



Manufactured

No

Each 60.0000 1.0000

BT 10-05-19

Ball Stud

Warehouse

Location

Main Warehouse

ST	60
<u>37674</u>	60

X1

NAS1149D0563J



Purchased

No

Each 100.0000 1.0000

BT 10-05-19

Washer

B 113706

Warehouse

Location

Main Warehouse

ST	100
112794	100

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3015-3RevB

Manufactured

No

Each 328.0000 1.0000

B58202



BT 10-05-19

Locknut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	128	
43758	26	
44446	49	
48238	53	

Main Warehouse

ST59	200	
51711	200	

AN526C832R14

Purchased

No

Each 937.0000 2.0000



BT 10-05-19

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	937	
104916	937	x2

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2589RevA



Manufactured

No

Each 61.0000 1.0000



Keys, Key Chain, 350 Hinge

B58194 SP 10-5-27

WarehouseLocation

Main Warehouse

ST

Loc Qty

61

46840

21

50378

40

D3552-7RevD



Manufactured

No

Each 12.0000 1.0000



Door Prop

B57731 10-5-27

WarehouseLocation

Main Warehouse

ST

Loc Qty

12

52451

12

MS27039-08-11



Purchased

No

Each 78.0000 2.0000



M 113749

RT 10-05-19

Screw

WarehouseLocation

Main Warehouse

ST

Loc Qty

78

111977

78

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

NAS1149DW832J		Purchased	No				Each	90.0000	4.0000		M/11/14 ^a 10-3-27-8	
---------------	--	-----------	----	--	--	--	------	---------	--------	--	--------------------------------	--

Washer

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST	90	
112557	1	
112608	89	

NAS1515H3

Purchased No

490.0000	2.0000
----------	--------

Washer

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST	490	
109268	259	
110397	87	
111268	144	72

Picklist Print

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Work Order ID: 53065



Parent Item: D130-780-043RevA



Parent Item Name: Spacepod Door Assembly, LH

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L08		Purchased		No			Each	407.0000	2.0000			

Nut



114330



RT

10-05-09

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>	Main Warehouse						
			ST	110002	111889	112243	112492	112612	112794
	407			24	51	47	85	100	100

8 7 6 5 4 3 2 1

SHOT

REF

ENGINE

UNCONTROLLED

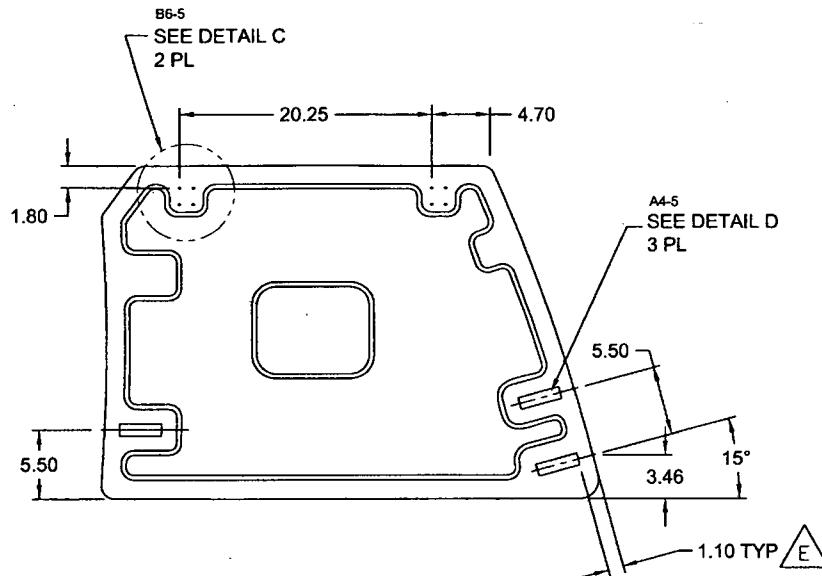
SUBJECT TO CHANGE

WITHOUT NOTICE

WORK

NO. 53065

PL 09-10-22

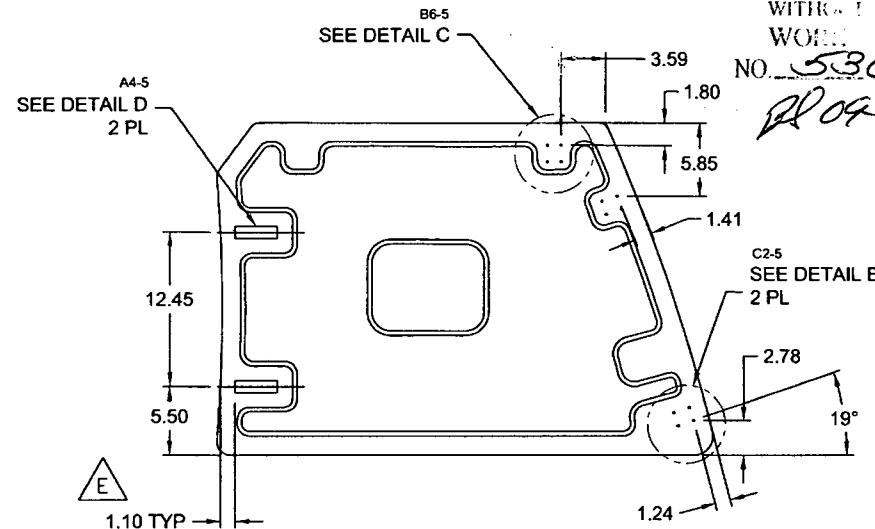


D3186-1 SPACEPOD DOOR, LH

MAKE FROM D3186-1M

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

D3186-3 SPACEPOD DOOR, LH
MAKE FROM D3186-1MRELEASED
2009-09-09

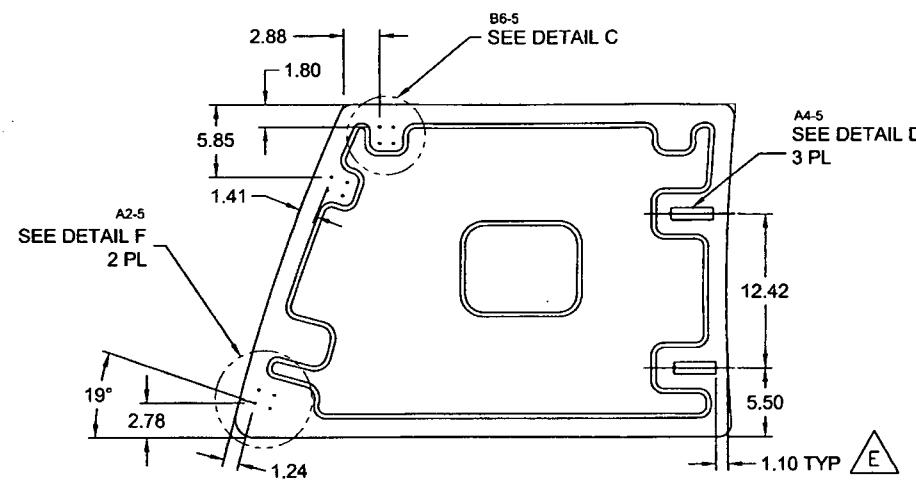
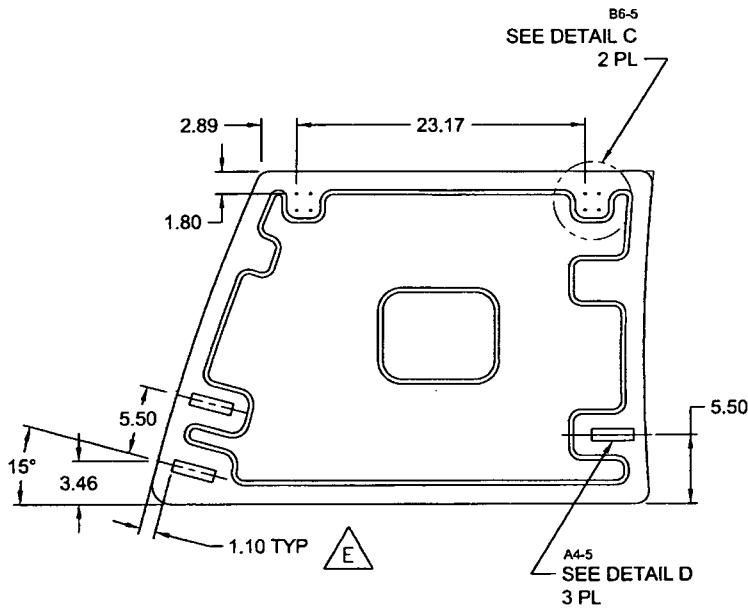
E	DRAWING UPDATED TO CURRENT STANDARDS. 1.10 WAS 0.98 (ZN B5-1, B4-1, B7-2, B1-2); R0.12 WAS 0.125 (ZN B5-5); REF PAR 09-026	RF	09.07.08
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0600-XXX LABELS	LE	06.12.13
B	DIMS UPDATED TO MATCH PRODUCT FOAM PATTERN UPDATED D3186-1M/-2M/-3/-4 ADDED	LE	06.09.25
A	NEW ISSUE	CP	03.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO. D3186	
CHECKED	IP	REV. E SHEET 1 OF 5	
MFG. APPR.	AP	TITLE SPACEPOD DOOR	
APPROVED	AP	SCALE NTS	
DE APPR.	AP	DATE 09.07.08	

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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

53045



D3186-2 SPACEPOD DOOR, RH
MAKE FROM D3186-2M

D3186-4 SPACEPOD DOOR, RH
MAKE FROM D3186-2M

RELEASED
2009-09-09

NOTES:

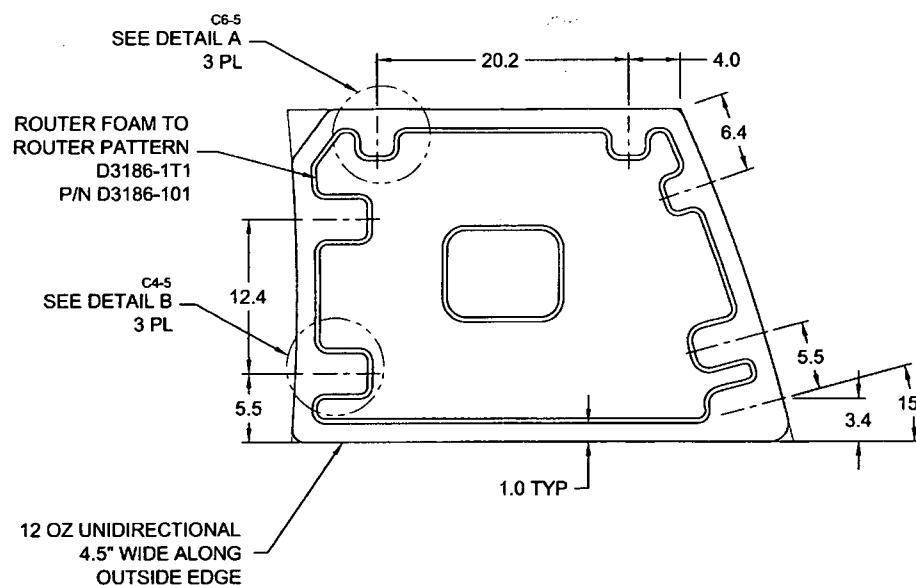
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ll</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>ll</i>	D3186	SHEET 2 OF 5
APPROVED	<i>ll</i>	TITLE	SCALE
DE APPR.	<i>ll</i>	SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

53065



MAIN LAYUP
9 OZ SATIN (9 SQ FEET)
9 OZ SATIN (9 SQ FEET)
FOAM
9 OZ SATIN (9 SQ FEET)
12 OZ UNIDIRECTIONAL
9 OZ SATIN (9 SQ FEET)
RESIN (35-45% BY WEIGHT)
PEEL PLY

D3186-1M SPACEPOD DOOR AS MOLDED

NOTES:

- 1) MATERIAL:
 - RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
 - FOAM = 3/8", A500 CORE-CELL OR DIVINYCELL OR AIREX OR KLEGECCELL
 - FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")
 - 12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")
 - LAMINATE PER DART QSI 006 4.0
 - LAMINATION SCHEDULE PER THIS DRAWING
- 2) FINISH: FINISH INSIDE/OUTSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.0 lbs
- 8) USE MOLD DT8005 FOR DOOR LAYUP

RELEASED
2008-08-08
WHD

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DR	DRAWING NO.	
MFG. APPR.	ND	REV. E	SHEET 3 OF 5
APPROVED	WHD	D3186	
DE APPR.	WHD	TITLE	SCALE
DATE	09.07.08	SPACEPOD DOOR	NTS

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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

53065

MAIN LAYUP

9 OZ SATIN (9 SQ FEET)

9 OZ SATIN (9 SQ FEET)

FOAM

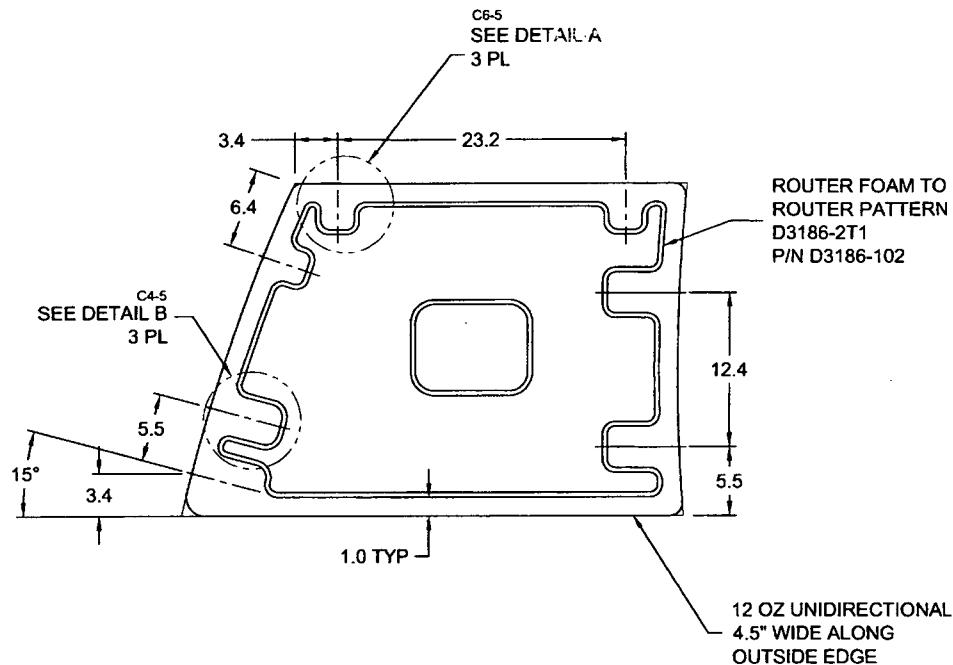
9 OZ SATIN (9 SQ FEET)

12 OZ UNIDIRECTIONAL

9 OZ SATIN (9 SQ FEET)

RESIN (35-45% BY WEIGHT)

PEEL PLY



D3186-2M SPACEPOD DOOR AS MOLDED

NOTES:

1) MATERIAL:

RESIN = EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40

FOAM = 3/8", A500 CORE-CELL OR DIVINCELL OR AIREX OR KLEGECCELL

FIBRE = 9.7 OZ 7781 WEAVE "S" GLASS ("9 OZ SATIN")

12 OZ UNIDIRECTIONAL FIBERGLASS ("12 OZ UNIDIRECTIONAL")

LAMINATE PER DART QSI 006 4.0

LAMINATION SCHEDULE PER THIS DRAWING

2) FINISH: FINISH INSIDE/OUTSIDE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 7.0 lbs

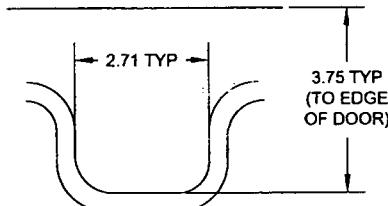
8) USE MOLD DT8006 FOR DOOR LAYUP

RELEASED
2008-08-09
JW

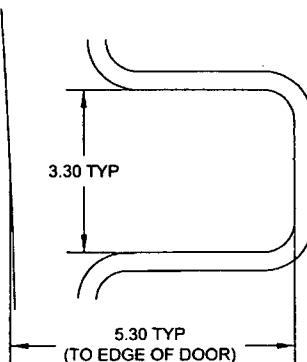
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. E
MFG. APPR.	SD	D3186	SHEET 4 OF 5
APPROVED	NP	TITLE	SCALE
DE APPR.	SD	SPACEPOD DOOR	NTS
DATE	09.07.08	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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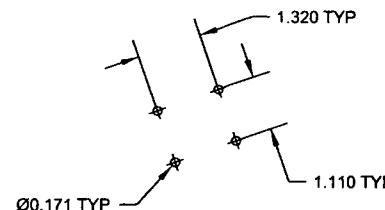
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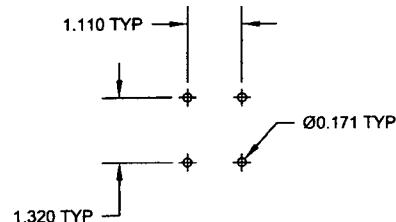
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SCALE 4X D4-4



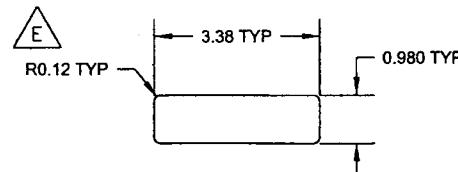
DETAIL B C6-3
SCALE 4X C6-4



DETAIL E C1-1
SCALE 4X

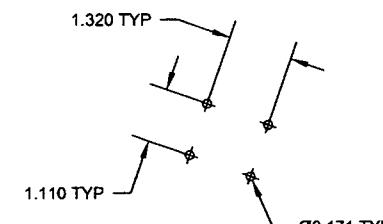


DETAIL C D7-1
SCALE 4X D3-1
D6-2
D3-2



NOTE: ENSURE THAT CUTOUT IS
PERPENDICULAR TO EDGE OF DOOR

DETAIL D C5-1
SCALE 4X D4-1
B6-2
C2-2



DETAIL F C4-2
SCALE 4X

RELEASED
2009-09-09

8 7 6 5 4 3 2 1

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	IP	DRAWING NO.	REV. E
MFG. APPR.	IP	D3186	SHEET 5 OF 5
APPROVED	IP	TITLE	SCALE
DE APPR.	IP	SPACEPOD DOOR	NTS
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